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3	CORRECTED AMP CHART	04-	3/31	LG	LG
2	ADDED AMP CHART	03-	9/2	03	JB
1	CHANGED DOOR SW WIRING	99-	6/18	99	AG
0	RELEASED ITEM/S	1	99-	4/15	99
REV	CHANGE DESCRIPTION	ECO	DATE	DR	APP
FREELAND PENNSYLVANIA 18224		SCALE FACTOR		SIZE	
A WELBILT Company		1		C	

TOLERANCE (EXCEPT AS NOTED)		FRACTIONAL ±1/64		DECIMAL ±.005		ANGULAR ±1°	
DESCRIPTION		DATE	DR.	BY	DR.	CK.	APP.
W/D		4/15/99	AG	AG	AG	AG	AG
MODEL(S)		1/2 CO		IM 400		FILE NAME	
2 SPEED		MCO-E-5118078545-R03					

S1 DETAIL

CAVITY PROBE WHT/BRN	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR COM BLK	DOOR COM BLK	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC
PROBE COMMON BLU	DOOR 1 WHT/GRY	DOOR 2 GRY	DOOR COM BLK	FAN HI WHT/ORG	FAN HI WHT/VIO	HEAT WHT/VIO	WHT 24VAC

TOTAL	AMPERES 1Ø	NOMINAL AMPERES PER LINE 3Ø					
	KW	208V	240V	208V	240V	208V	240V
5.6	27	23	13	10	23	11	9
8.0	38	33	23	21	23	20	18

2						
1	1807845	W/D 1/2 SIZE IM 400/ 2 SPEED	3			
ITEM	PART NUMBER	DESCRIPTION	REV			