



“S” SERIES RANGES

PARTS LIST

Toll Free Phone, (US & Canada): (800) 427-6668

Toll Free Fax, (US & Canada): (800) 361-7745

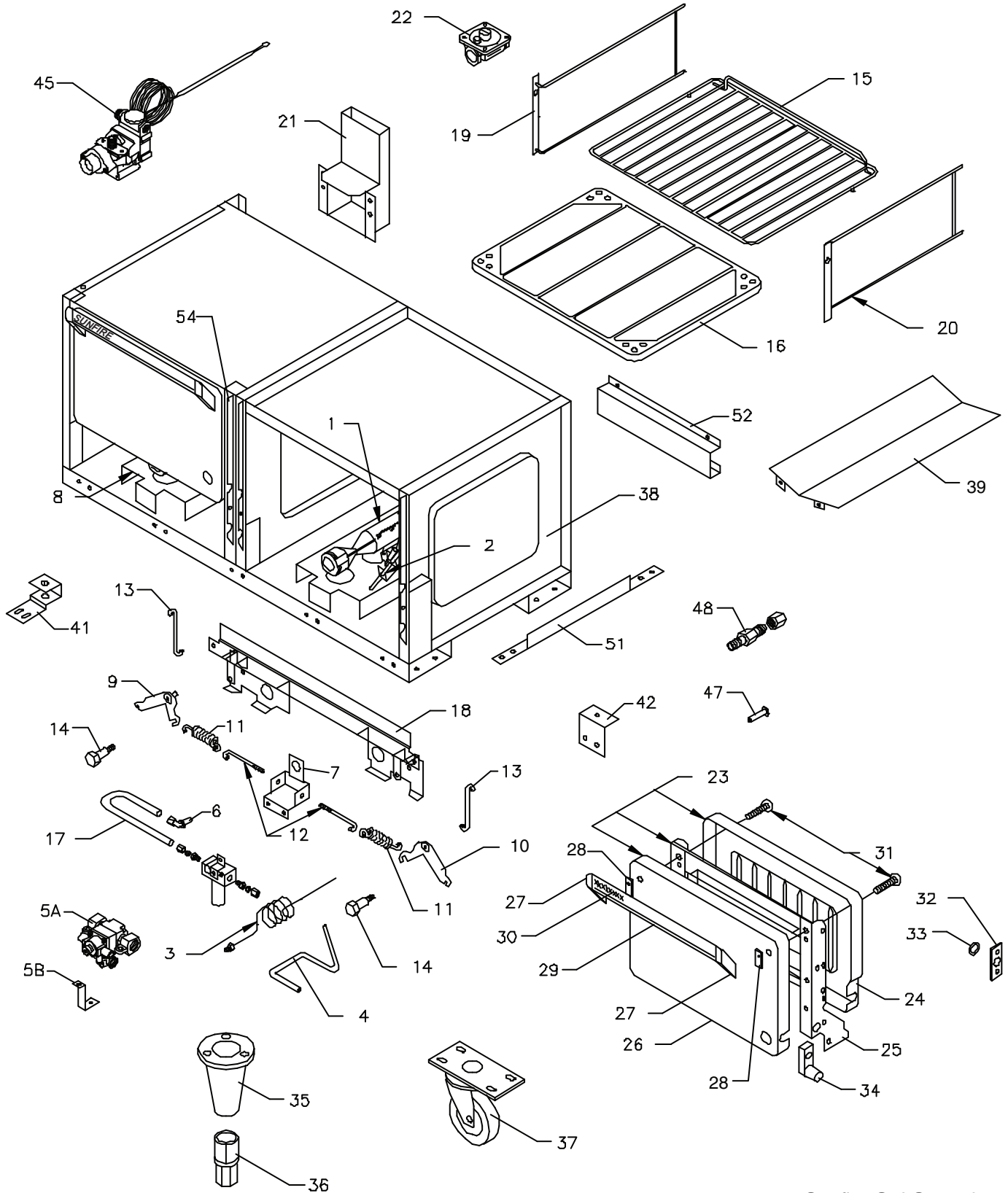
<http://www.garland-group.com>



“S” SERIES RANGES

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Sunfire-Std Oven.dwg

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

Standard Oven

ITEM	PART #	DESCRIPTION	QUANTITY		DATE	
			SPACE SAVER 20"	STD 26"	FROM	UP TO
1	1028197	Steel Burner Assembly	1	1		
2^	1028299	Pilot Assy. Natural	1	1		
	1028206	Pilot Orifice (.021)	1	1		
	1028298	Pilot Assy LP	1	1		
	1028207	Pilot Orifice (.011)	1	1		
3^	1019418	Thermocouple 18" Long	1	1		
4	1586801	Pilot Tubing	1	1		
5A	1415703	Safety Valve (Baso)	1	1		05-Sep-00
	G01479-01	Safety Valve TS11J	1	1	05-Sep-00	
5B	1391500	Safety Valve Bracket	1	1		05-Sep-00
	G03699-1-6	Safety Valve Bracket	1	1	05-Sep-00	
Orifice For North America Market Only						
Natural Gas						
6A	14155XX	Oven Orifice Fitting Less Orifice	1	1		
	1415540F	Oven Orifice Fitting c/w Orifice	1			
	M9-40	Large Orifice 40 Size	1			
	1415536F	Oven Orifice Fitting c/w Orifice		1		
	M9-36	Large Orifice 36 Size		1		
Propane Gas						
6B	14155XX	Oven Orifice Fitting Less Orifice	1	1		
	1415554F	Oven Orifice Fitting c/w Orifice	1			
	M9-54	Large Orifice 54 Size	1			
	1415551F	Oven Orifice Fitting c/w Orifice		1		
	M9-51	Large Orifice 51 Size		1		
For International Orifice Contact Our Service Department						
7	1361000	Orifice Support		1		
	2330800	Orifice Bracket	1			
8	1391600	Burner Rest. Support	1	1	14-Dec-98	
	1399200	Burner Rest Support	1	1		14-Dec-98
9	1082198	Bell Crank Left		1		
10	1082199	Bell Crank Right		1		
	1082196	Bell Crank	1			
11	1005800	Door Springs	1	2		
12	9004701	"J" Bolt (3 1/8")	1	2		15-Apr-98
	G01246-1-8	"J" Bolt (5")	1			
13	1082802	Hinge Link RT		1		
	1082803	Hinge Link LT	1	1		
14	GF299	Bell Crank Bolts	1	2		
15	2301200	Oven Rack - 26 x 19.75		1		
	2301201	Oven Rack - 20 x 19.75	1			
16	1438499	Oven Bottom		1		
	2157098	Oven Bottom	1			
17	1392500	Orifice Tubing	1	1		
18	1082001	Lower Front Plate		1		
	1368500	Lower Front Plate	1			
19	1781604	Left Rack Slide - 2 Position	1	1		

* NOT ILLUSTRATED

^ PHOTO AT THE END

RECOMMENDED STOCK PARTS

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

Standard Oven

ITEM	PART #	DESCRIPTION	QUANTITY		DATE	
			SPACE SAVER 20"	STD 26"	FROM	UP TO
20	1781603	Right Rack Slide – 2 Position	1	1		
21	1005399	Oven Flue Riser	1	1		
22	1019010	3/4" Gas Regulator Natural	1	1		
	1019011	3/4" Gas Regulator LP	1	1		
23	CK137H	Complete Door Assy.SS (Logo)		1		
	CK137I	Complete Door Assy.SS (Logo)	1			
24	1439796	Oven Door Liner		1		
	1439795	Oven Door Liner	1			
25	G03984-06-8	Oven Door Insert Assembly		1		
	G03984-07-8	Oven Door Insert Assembly	1		21-Jun-01	
26	1080723	Full Size Door		1		
	1439902	Compact Door Panel Right	1			
27A	9003701	Left Handle End OBS	1	1		8-May-00
27B	9003700	Right Handle End OBS	1	1		8-May-00
27C	3007300	Handle End Left & Right Hand	2	2	8-May-00	
28	1794201	Oven Door Spacer	2	2		8-May-00
	3010000	Handle Spacer (Insert)			8-May-00	
29A	1589100	Door Handle (Aluminum) OBS		1		8-May-00
	1589101	Door Handle (Aluminum) OBS	1			8-May-00
29B	3017000	Door Handle		1	8-May-00	
	3017001	Door Handle	1		8-May-00	
30	1592013	Handle Overlay - 24 3/8		1		8-May-00
	1592012	Handle Overlay - 18 3/8	1			8-May-00
	3077102	USRANGE Nameplate 7 5/8" Large		1		
31	F544	Rivet 3/16"	4	4		
32	1083001	Trunion Support	2	2		
33	1082700	Harness Ring	2	2		
34	1082500	Door Trunion	2	2		
35	1027603	Leg Retainer	4	4		
36	1150501	Bullet Feet	4	4		
37	1027800	Casters W/O Brake	2	2		Dec-10-04
	4519432	Swivel Caster	2	2	Dec-10-04	
	1027801	Casters W/Brake	2	2		Dec-10-04
	4529433	Swivel Caster With Brake	2	2	Dec-10-04	
38	2298799	Oven Side Liner Right	1			
	2298798	Oven Side Liner Left	1			
39	2704099	Fire Plate		1		
40*	CK229	Oven Door Repair Kit Included item# 9,10,11,12,13,14,32,33,34,		1		
41	1357301	Bell Crank Support	1		15-Apr-98	
42	1391400	Burner Mounting Bracket	1			
43*	1028382	3/16 Alum Tubing 88.00"	1	1		
44*	2702801	Oven Tubing	1			
45	1086700	GV BJWA Oven Thermostat	1	1		
46*	1028800	Snap Bushing 1" Dia	2	2		
47	2064800	Tube Nut (Oven) 8-32 x 3/4	2			
48	1095499	Straight Connector 68-7C	1	1	5-Sep-00	

* NOT ILLUSTRATED

^ PHOTO AT THE END

RECOMMENDED STOCK PARTS

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

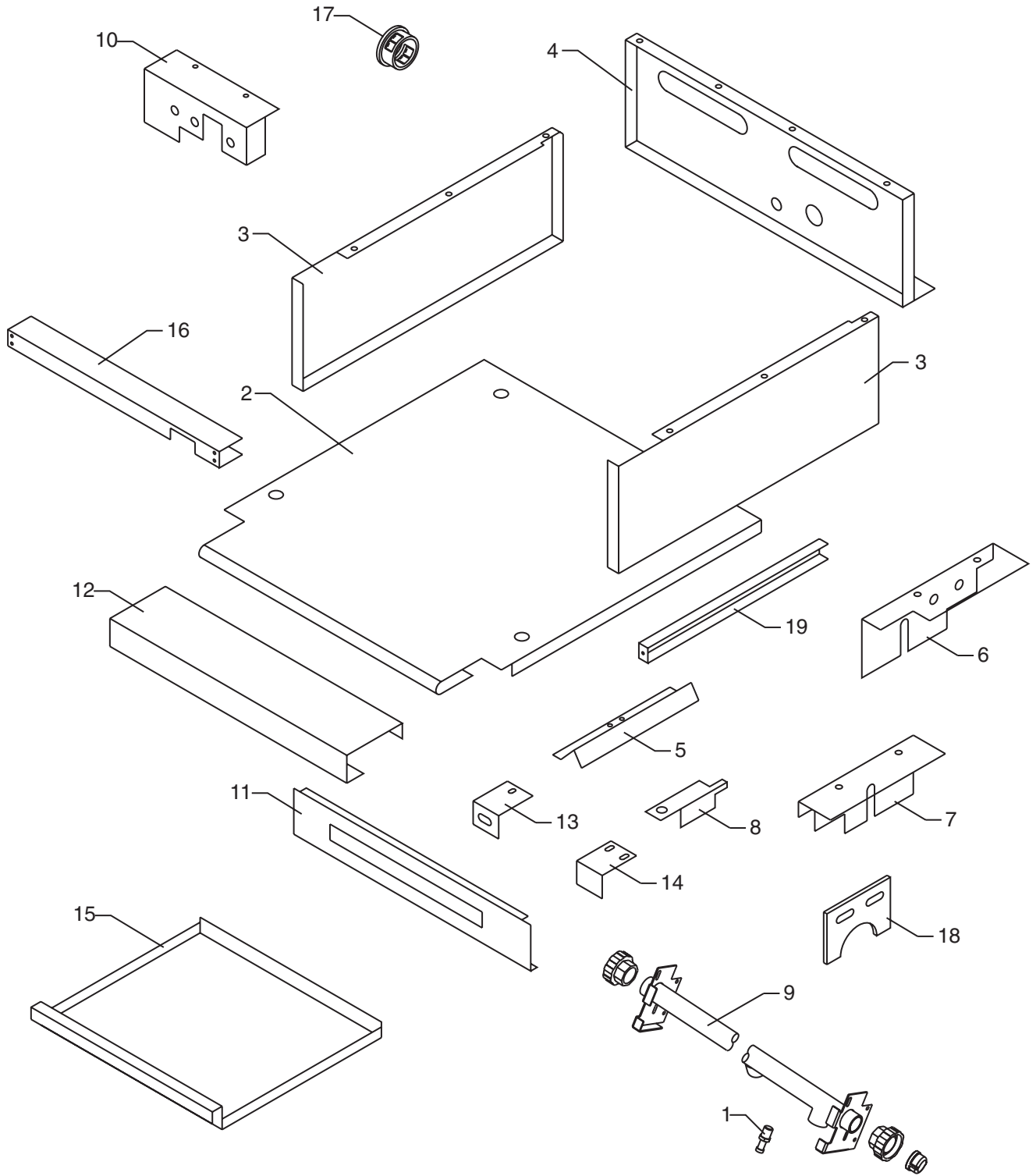
Standard Oven

ITEM	PART #	DESCRIPTION	QUANTITY		DATE	
			SPACE SAVER 20"	STD 26"	FROM	UP TO
50*	1472200	Side Insulation G280	2	2		
	1472201	Insulation Upper Back G280	1	1		
	1472202	Insulation Lower Back G280	1	1		
51	1388800	Lifting Angel	2	2		
52	1361808	Main Bottom Channel	2			
	1361810	Main Bottom Channel		2		
53*	1361900	Main Bottom	1			
	1361902	Main Bottom		1		
54	2361197	Front Frame Assembly	1			
	1730297	Front Frame Assembly		1		
55*	1369500	Main Back	1			
	1396611	Main Back		1		

* NOT ILLUSTRATED

^ PHOTO AT THE END

RECOMMENDED STOCK PARTS



Top Section.dwg

SUNFIRE PARTS IDENTIFICATION

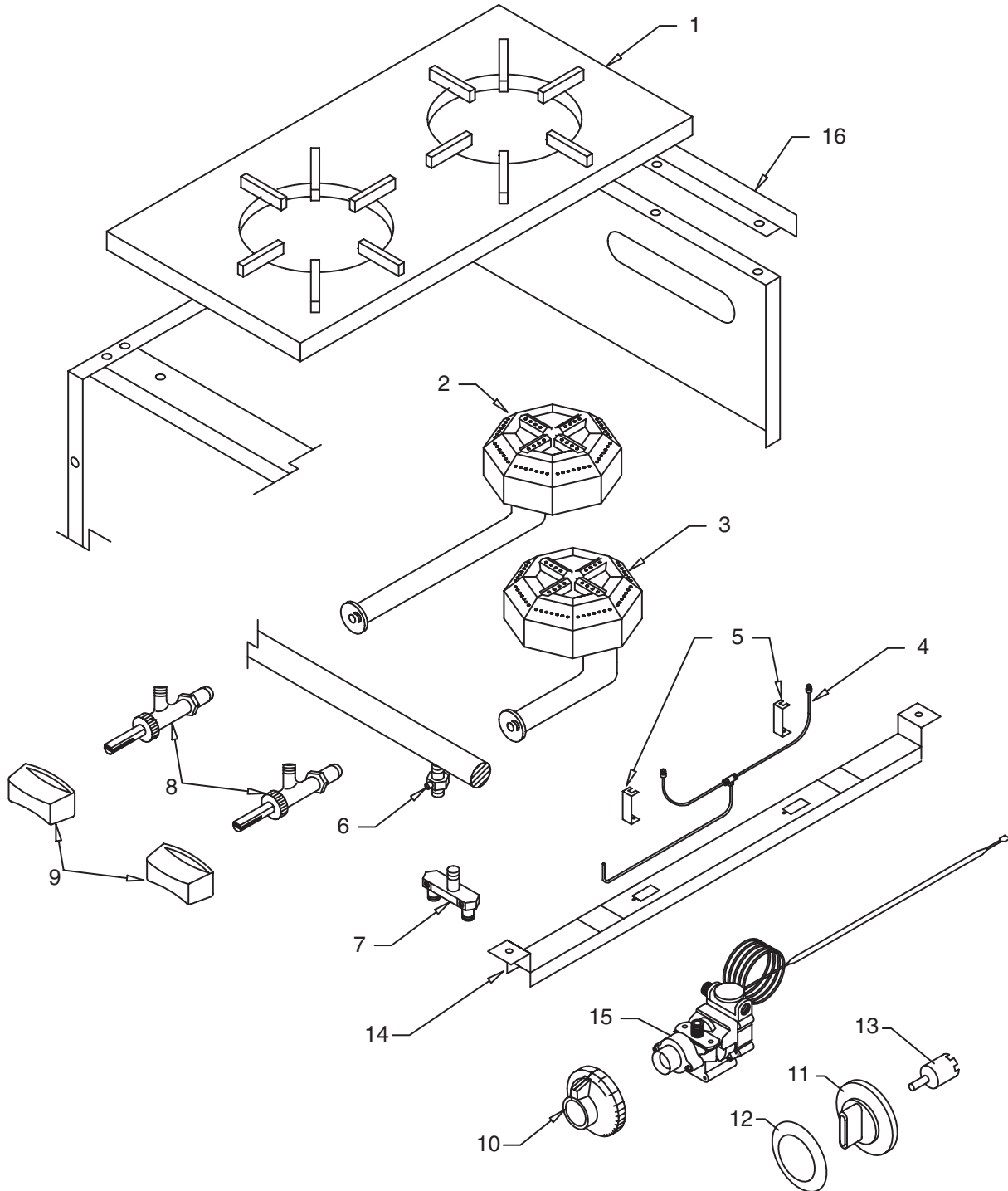
“S” Series Ranges

Top Section

ITEM	PART #	DESCRIPTION	QUANTITY		DATE	
			SPACE SAVER 20”	STD 26”	UP TO	FROM
1	G02251-1	Pressure Test Spigot	1	1		
2	1368700	Burner Box Bottom	1			
	1080915	Burner Box Bottom		1		
3	2589201	Burner Box Right Side	1	1		24-May-00
	2589200	Burner Box Left Side	1	1		24-May-00
4	1396500	Burner Box Back	1			
	1396504	Burner Box Back		1		
5	1391300	Tubing Shield	1	1		
6	2331100	Air Shield Left	1			
7	2331200	Air Shield Right	1	1		
8	1121100	Capillary Shield	1		9-Nov-00	
9	2700101	Manifold 24” Range	1			
	2700102	Manifold 36” Range		1		
10	2298600	Front Air Shield		1		
11	2700506	Valve Cover - 24”	1			
	2700507	Valve Cover - 36”		1		
12	2700499	Front Rail Assembly 24”	1			24-May-00
13	2705302	Front Rail Bracket	2	1	24-May-00	
14	2702701	Front Rail Center Support	1	1		13-Apr-00
15	2702304	Drip Tray S-24”	1			
	2702305	Drip Tray S-36”		1		
16	1729601	Front Channel 24”	1			
	1085000	Front Channel		1		
17	1028802	Heyco Bushing	1		15-Apr-98	
18	2629200	Bracket - Inlet Manifold	1	1		
19	1607801	Body Side Support	2	2	24-May-00	
20*	1414600	Burner Box Back Support		1		
21*	1313800	Elbow 90 Degree Brass #65-7	1		5-Sep-00	
22*	G02352-1	Elbow 3/8 NPT TO 7/16CC 69-7C	1			9-Sep-00
23*	1392301	7/16 Tube Baso To Oven .146”	1		9-Sep-00	

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



Sunfire Open Top FC.dwg

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

Open Top

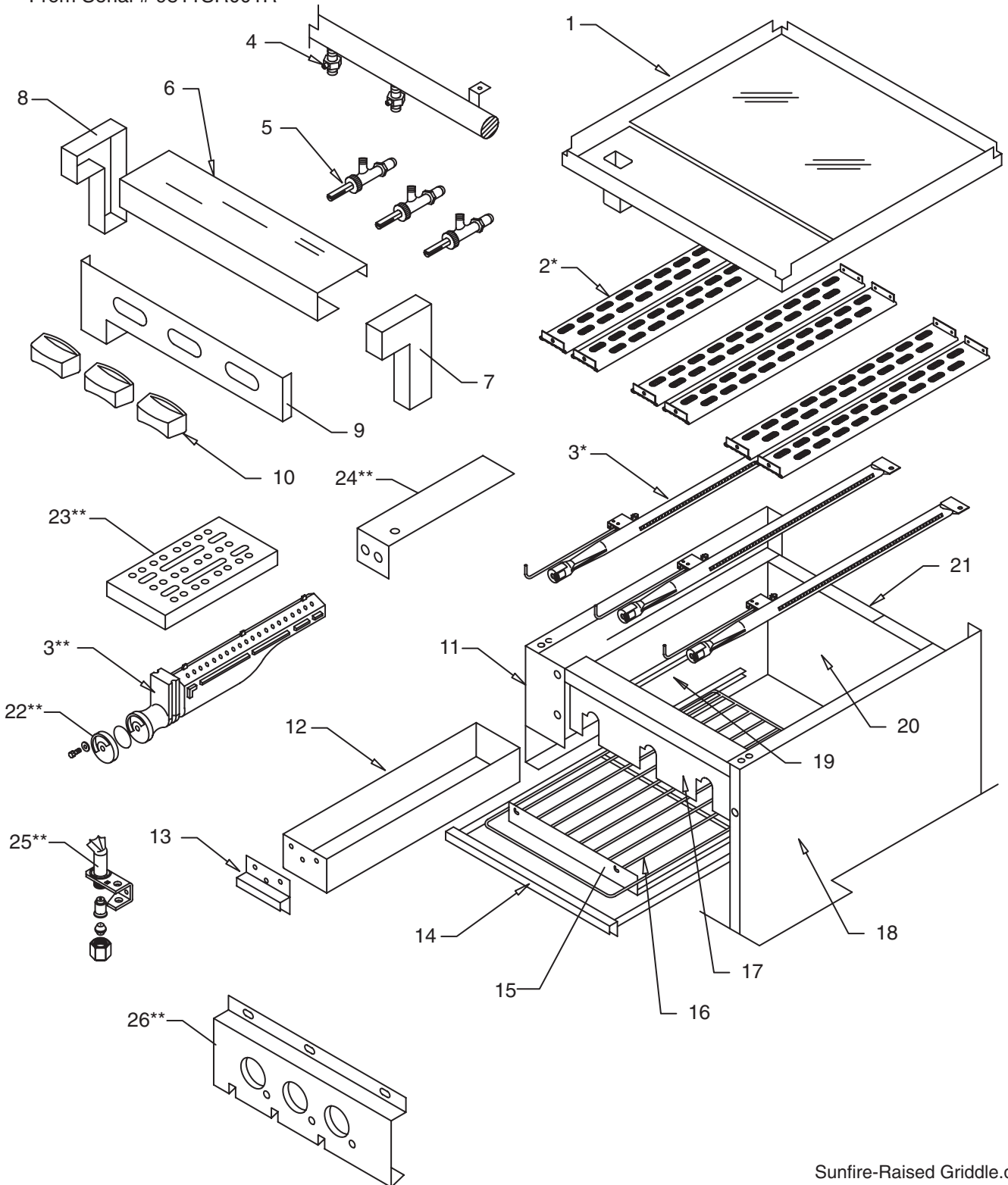
ITEM	PART #	DESCRIPTION	QUANTITY
1	2706901	Top Grate	1
2	2702298	Open Top Burner Back	1
3	2702299	Open Top Burner Front	1
4	282626	Open Burner Pilot Tube Assy	1
5	282625	Pilot Tip Holder	2
6	1086597	Pilot Valve 1/8 x 3/16 CC	1
7	1510402	Gum Valve Double 3/16 X 3/1	As Required
8	26878XX	Burner Valve	2
	M8-45	Orifice Hood #45 (Nat Gas)	2
	M8-54	Orifice Hood #1.4mm (LP Gas)	2
9	1089100	Top Burner Valve Handle	2
10	1086703	Thermostat Dial Fahrenheit	1
11	2138702	Thermostat Dial	
12	1314144	Dial - Insert C	
13	2527700	B.J. Knob Adapter	
14	2702103	Burner Hanger	1
15	1086700	BJW Thermostat	1
16	1734512	Drip Angle - 12”	As Required
	1734524	Drip Angle - 24”	
	1734536	Drip Angle - 36”	
	1734548	Drip Angle - 48”	
	1734560	Drip Angle - 60”	
	1734572	Drip Angle - 72”	
17*	2702305	Drip Tray's	
18*	224005-1	Gasket for Burner	2

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS

* Up To Serial # 9812PR0092

** From Serial # 9811SR001R



Sunfire-Raised Griddle.dwg

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

Raised Griddle

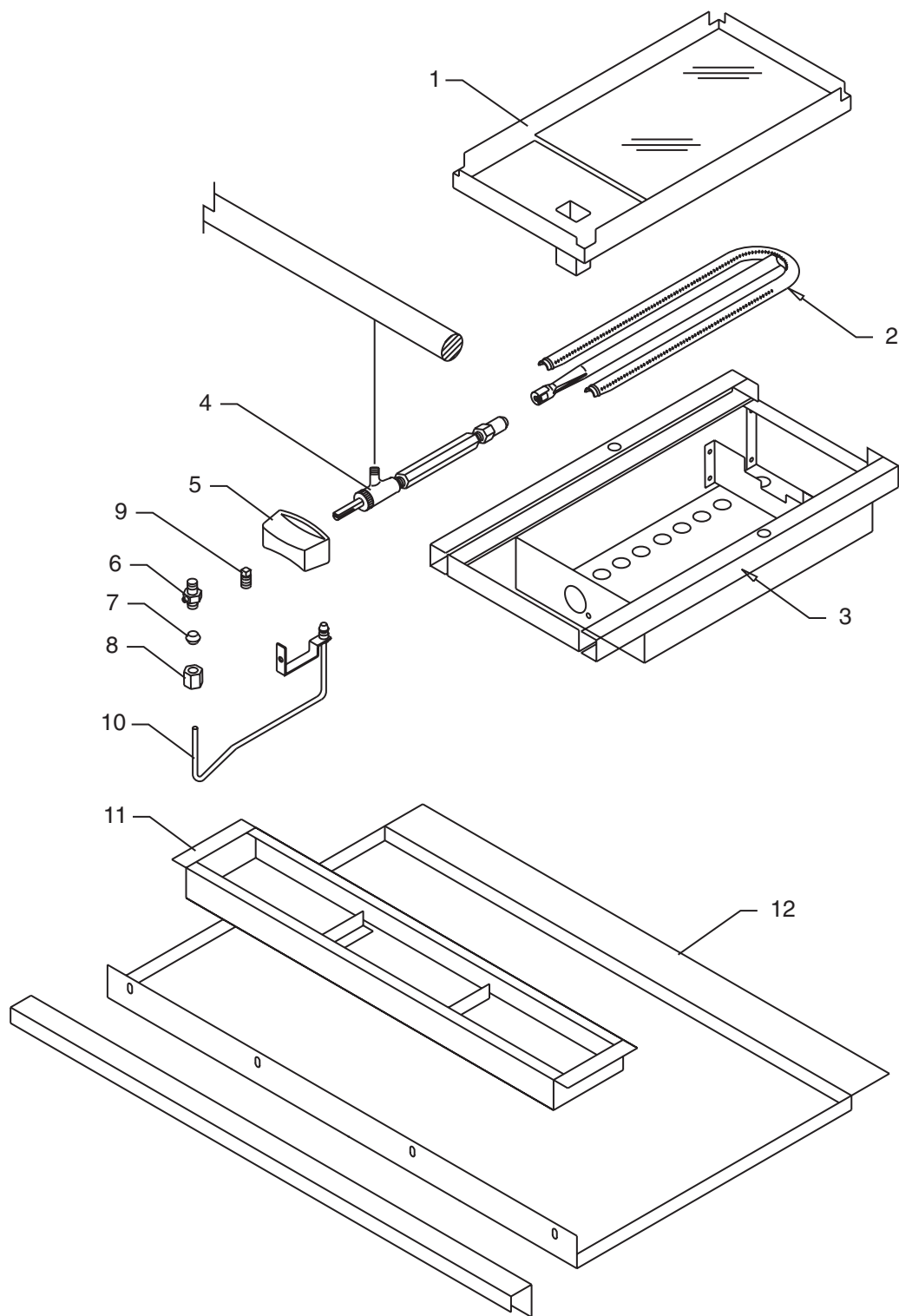
ITEM	PART #	DESCRIPTION	QUANTITY
1	2704293	RGB Griddle Assy.	1
2	282165*	Radiant/Screen Assy.	6
3	282174*	Burner Assy.	3
	1090500**	Burner	3
4	1086597	Pilot Valve - 3/16 CC	3
5	26878XX	Burner Valve	3
	M8-51	Orifice Hood #51 Nat Gas	3
	M8-56	Orifice Hood #57 LP Gas	3
6	2700401*	Front Rail	1
	2700499**	Front Rail	1
7	2705406	End Cap - RHT - Short	1
8	2705401	End Cap LFT	1
	2705404	End Cap RHT - Lower (Not Shown)	1
9	2700513	Valve Cover RGB	1
10	1089100	Knobs	3
11	2705901	Broiler Box Side - LT	1
12	1729501	Grease Container	1
13	2706302	Grease Bucket Handle	1
14	2702308	Drip Tray	1
15	1090797	Broiler Rack Drip Shield	1
16	1090600	Broiler Rack	1
17	2706001*	Front Baffle	1
	2384500**	Broiler Box Shield	1
18	1605003	Body Side - RT	1
19	2705898*	Side Lining - LFT	1
	2705899*	Side Lining - RHT	1
	1081999**	Side Lining - LFT	1
	1081997**	Side Lining - RHT	1
20	2705601	Back Liner	1
21	2706101	Broiler Box Back	1
22	1028002**	Air Shutter	1
23	1091000**	Ceramic Radiant	8
24	1415100**	Pilot Bracket	3
25	1473700**	Pilot Griddle / Broiler NAT	3
	1473701**	Pilot Griddle / Broiler PRO	3
26	1414901**	Broiler Valve Shield	1

* UP TO SERIAL # 9812PR0092

** FROM SERIAL # 9811SR001R

*** NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



SUNFIRE PARTS IDENTIFICATION

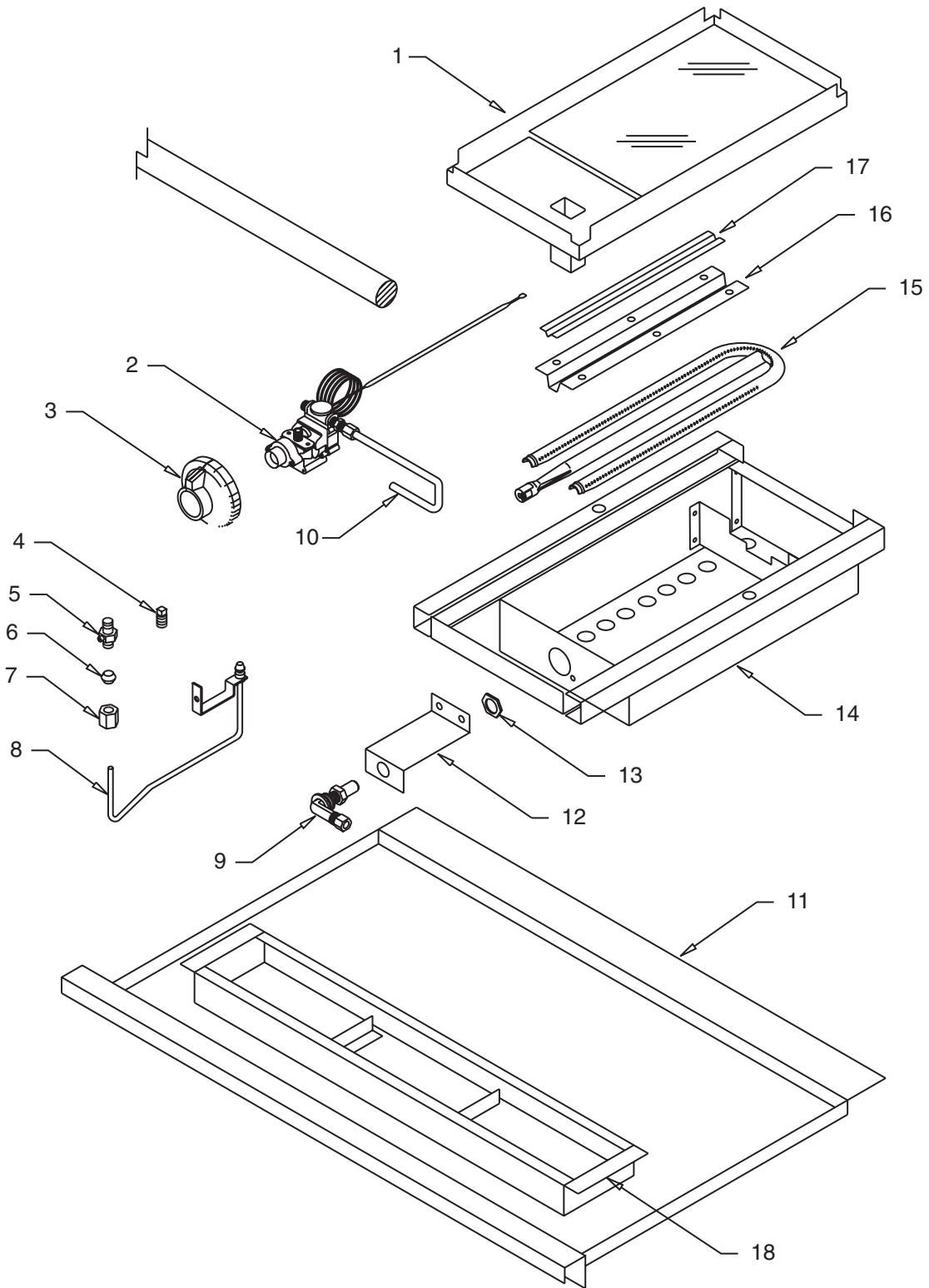
“S” Series Ranges

Griddle Top

ITEM	PART #	DESCRIPTION	QUANTITY PER 12” SECTION
1	2704294	Drip Angle - 12”	As Required
	2704295	Drip Angle - 24”	As Required
	2704296	Drip Angle - 36”	As Required
	2704297	Drip Angle - 48”	As Required
	2704298	Drip Angle - 60”	As Required
2	222076	“U” Burner	1
3	2704199	Griddle Box Assy.	1
4	227053	Valve	1
	2706801	Valve Extension	1
	223242-42	Orifice #42 NAT Gas	1
	223242-15	Orifice #1.5 MM LP Gas	1
	5	1089100	Top Burner Knob
6	1086597	Pilot Adjust Valve 3/16 CC	1
7		3/16 Ferrule included in 1086597	1
8		3/16 CC Nut included in 1086597	1
9	1007300	1/8 NPT Pipe Plug	1
10	2704799	Pilot Assy	
11	2702495	24” Grease Bucket	
	2702496	36” Grease Bucket	
12	2702305	Drip Tray 36”	As Required
	2702304	Drip Tray 24”	As Required
	2702601	Grease Bucket Bracket 24”	As Required
	2702602	Grease Bucket Bracket 36”	As Required

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



Sunfire-T-Stat Griddel Top FC.dwg

SUNFIRE PARTS IDENTIFICATION

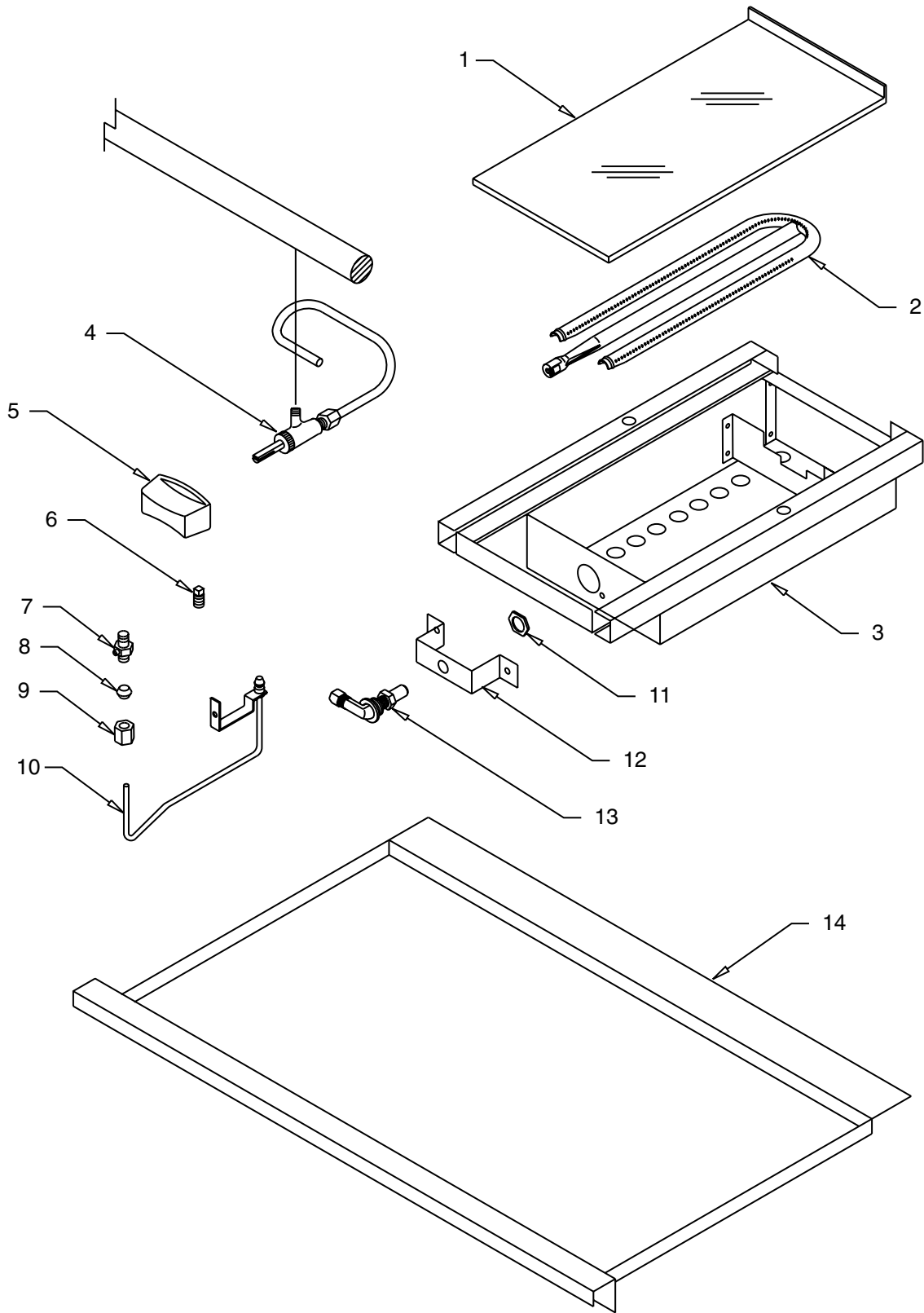
“S” Series Ranges

Thermostat Griddle Top

ITEM	PART #	DESCRIPTION	QUANTITY PER 12” SECTION
1	2704284	12” Thermostat Griddle Assy	As Required
	2704285	24” Thermostat Griddle Assy	As Required
	2704286	36” Thermostat Griddle Assy	As Required
	2704287	48” Thermostat Griddle Assy	As Required
	2704288	60” Thermostat Griddle Assy	As Required
2	227000	Griddle Thermostat B.J.	1
3	1224504	Griddle Thermostat Knob F	1
	2138702	Dial	1
	1314148	Insert B.J. C	1
	2527700	B.J Knob Adapter	1
4	1007300	1/8 NPT Pipe Plug	1
5	1086597	Pilot Adjust Valve 3/16 cc	1
6		3/16 Ferrule included in 1086597	1
7		3/16 CC Nut included in 1086597	1
8	2704799	Pilot Assy	1
9	223000-1	Orifice Fitting	1
	223242-42	Orifice Nat. Gas #42	1
	223242-15	Orifice L.P. Gas # 1.5 MM	1
10	2702803	Orifice Tube	1
	1007302	3/8 NP Pipe Plug	1
	223079	3/8 Tube Connection	1
11	2702305	Drip Tray 36”	As Required
	2702306	Drip Tray 24”	As Required
12	2706501	Orifice Bracket	1
13		Lock But incl. In 223000-1	1
14	2704199	Griddle Box Assy	1
15	222076	“U” Burner	1
16	1510800	Bulb Shield	1

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



SUNFIRE PARTS IDENTIFICATION

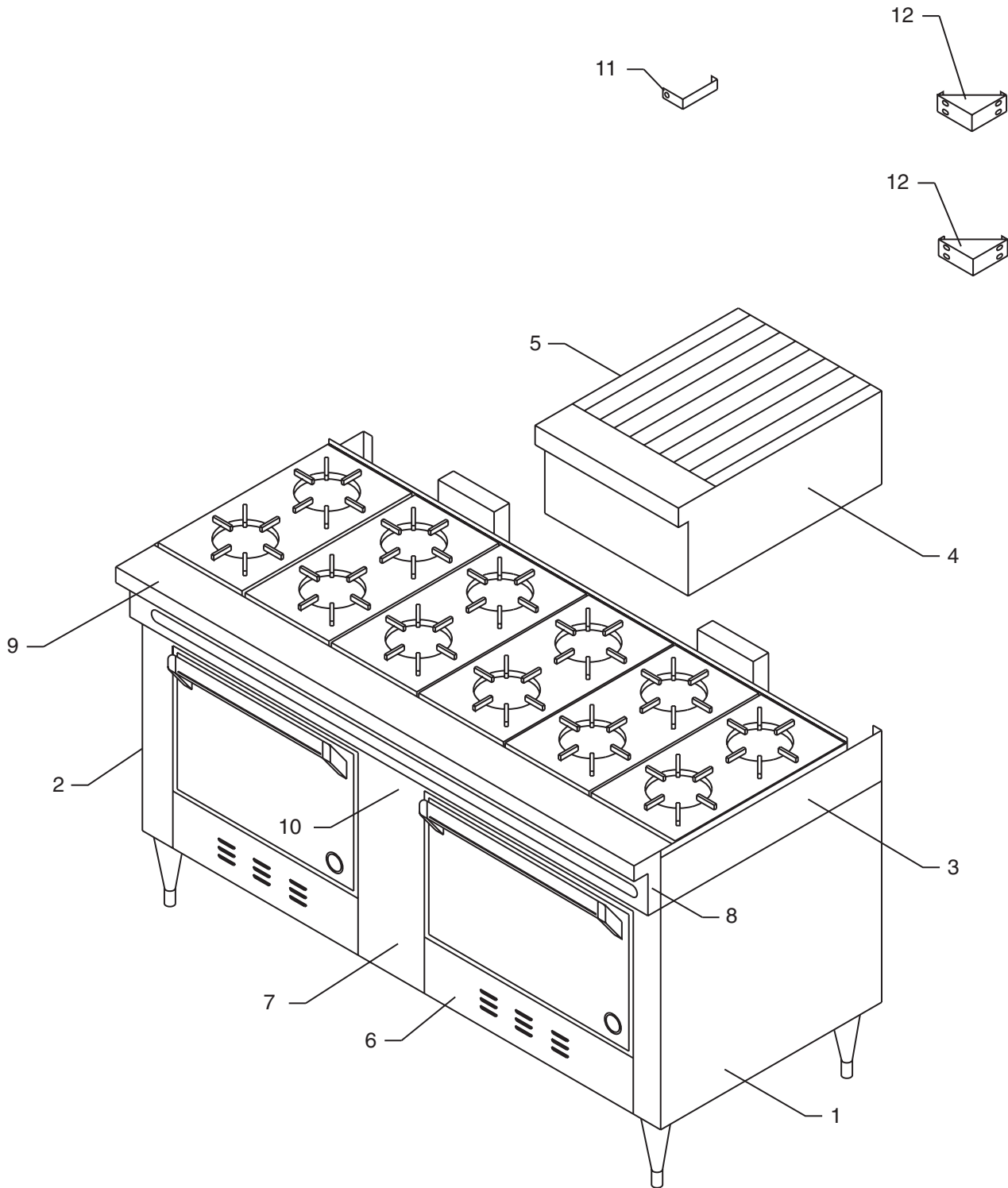
“S” Series Ranges

Hot Top

ITEM	PART #	DESCRIPTION	QUANTITY PER 12” SECTION
1	282754	Hot Top Plate	1
2	222076	“U” Burner	1
3	2704899	Hot Top Box Assy	1
4	227005	Valve	1
	2702801	Orifice Tube - 3/8	1
5	1089100	Top Burner Valve Handle	1
6	1007300	1/8 NPT Pipe Plug	1
7	1086597	1/8 NPT Pilot Adj. Valve	1
8		3/16 CC Ferrule included in 1086597	1
9		3/16 CC Nut included in 1086597	1
10	2704799	Pilot Assy	1
11		Lock Nut included in 223000-1	1
12	2705301	Orifice Bracket	1
	223000-1	Orifice Fitting	1
13	223242-42	Orifice #42 NAT Gas	
	223242-15	Orifice #1.5 MM LP Gas	1
14	2702305	Drip Tray - 36”	As Required
	2702304	Drip Tray - 24”	As Required

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



SUNFIRE PARTS IDENTIFICATION

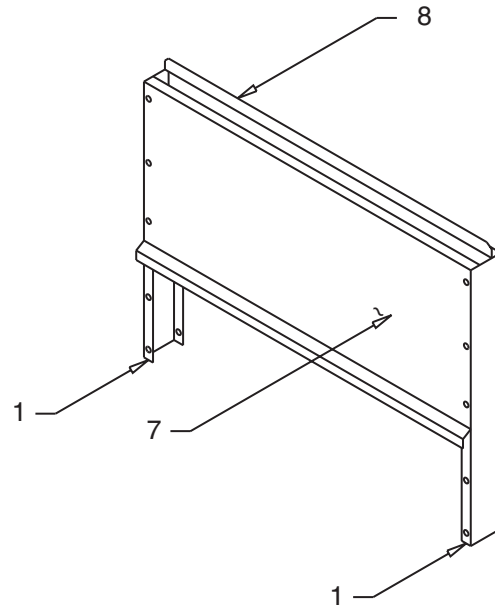
“S” Series Ranges

Exterior Finish

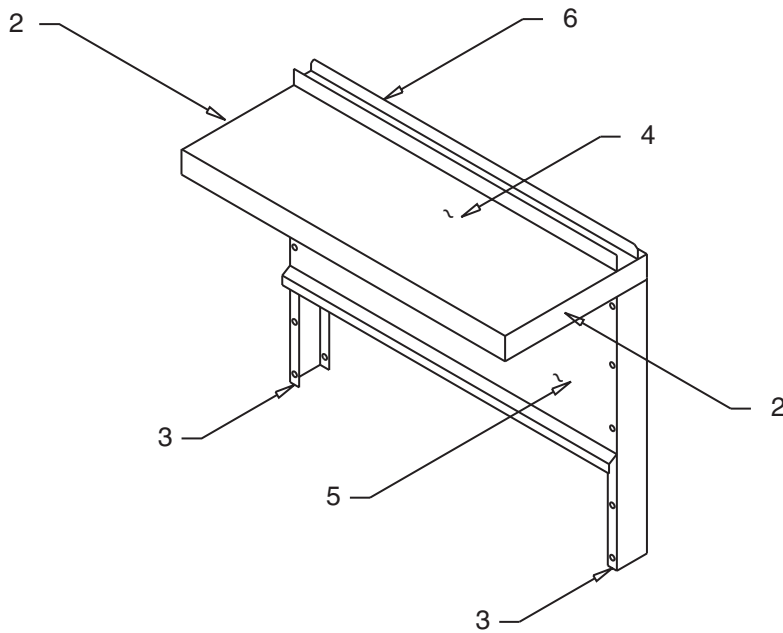
ITEM	PART #	DESCRIPTION	QUANTITY			DATE	
			24”	36”	60”	UP TO	FROM
1	1731304	Body Side Right SS	1	1	1	24-May-00	
	1081113	Body Side Right SS	1	1	1		24-May-00
2	1731303	Body Side Left SS (Used on Broiler Griddle)	1	1	1	24-May-00	
	1081108	Body Side Left SS	1	1	1		24-May-00
3	2589201	Burner Box Side Right	1	1	1		24-May-00
	2589200	Burner Box Side Left	1	1	1		24-May-00
4	1605003	Body Side Right SS (Used on Broiler Griddle Unit Only)	1	1	1	24-May-00	
	3037400	Broiler/Burner Box Side Right SS	1	1	1		24-May-00
5	2705901	Broiler/Griddle Box Side Left	1	1	1		
6	2701801	Kick Panel - 24” (Spacer Saver)	1				
	2701802	Kick Panel - 36” (Standard Oven)		1	2		
7	1081501	Center Column			1		
8	2705401	Front Rail End Cap - LFT	1	1	1		
	2705402	Front Rail End Cap - RHT	1	1	1		
9A	2700401	Front Rail - 24”	1			14-May-99	
	2700499	Front Rail - 24”	1				14-May-99
9B	2700402	Front Rail - 36”		1		14-May-99	
	2700498	Front Rail - 36”		1			14-May-99
9C	2700404	Front Rail - 60”			1	14-May-99	
	2700497	Front Rail - 60”			1		14-May-99
10	2700506	Valve Cover - 24”	1				
	2700507	Valve Cover - 36”		1			
	2700509	Valve Cover - 60”			1		
	2701701	Filler RHT Side (Not Shown)		1			
11	1364200	Main Back Stiffener	2	2	2	15-Mar-01	
12	1081300	Side Rear Brace	2	2	2		10-Feb-99
13*	1759701	Body Side Gusset	4	4	4	10-Feb-99	
14*	1822602	Label ON/OFF Knob Sunfire	1	1	1		3-Dec-98

* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS



BACKGUARD



HI-SHELF

SUNFIRE PARTS IDENTIFICATION

“S” Series Ranges

Backguards

ITEM	PART #	DESCRIPTION	QUANTITY		
			24”	36”	60”
1	270090	Stub Back Up-Right	2	2	2
7	2707306	Stub Back Front 24”	1		
	2707307	Stub Back Front 36”		1	
	2707309	Stub Back Front 60”			1
	2707314	Stub Back Front BG			1
8	2707401	Stub Back Rear 24”	1		
	2707402	Stub Back Rear 36”		1	
	2707404	Stub Back Rear 60”			1
	2707413	Stub Back Rear BG			1

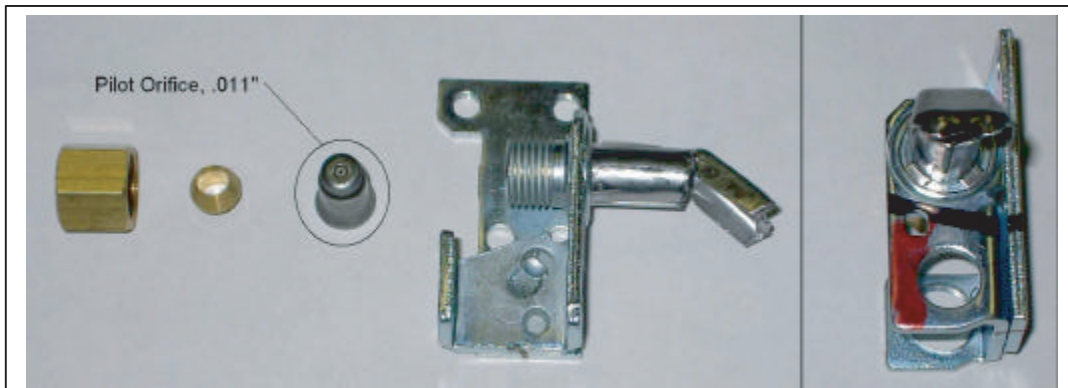
Sunfire Hi-Shelves

ITEM	PART #	DESCRIPTION	QUANTITY		
			24”	36”	60”
2	2701302	Hi Shelf Support	2	2	2
3	1390101	Up-Right	2	2	2
4	2701201	Shelf - 24”	1		
	2701202	Shelf - 36”		1	
	2701203	Shelf - 60”			1
5	2700706	Hi Shelf Front - 24”	1		
	2700707	Hi Shelf Front - 36”		1	
	2700709	Hi Shelf Front - 60”			1
	2700714	Hi Shelf Front -BG - 60”			1
6	2700806	Hi Shelf Back - 24”	1		
	2700807	Hi Shelf Back -36”		1	
	2700809	Hi Shelf Back - 60”			1
	2700816	Hi Shelf Back - BG - 60”			1

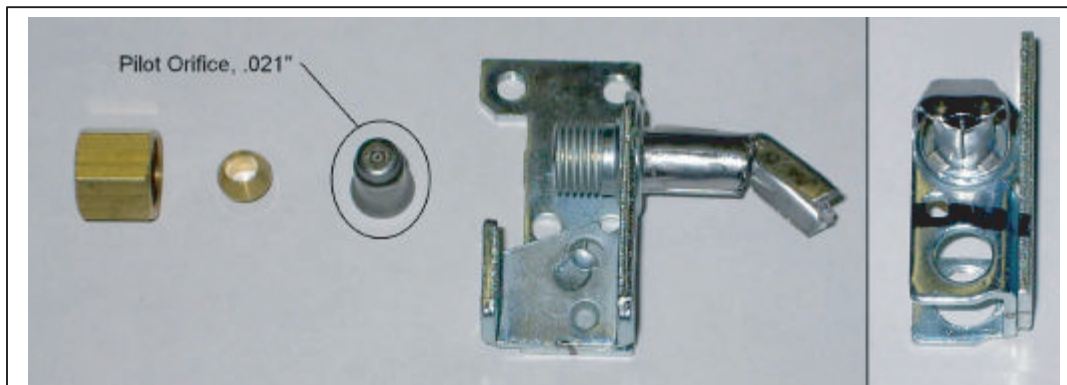
* NOT ILLUSTRATED

RECOMMENDED STOCK PARTS

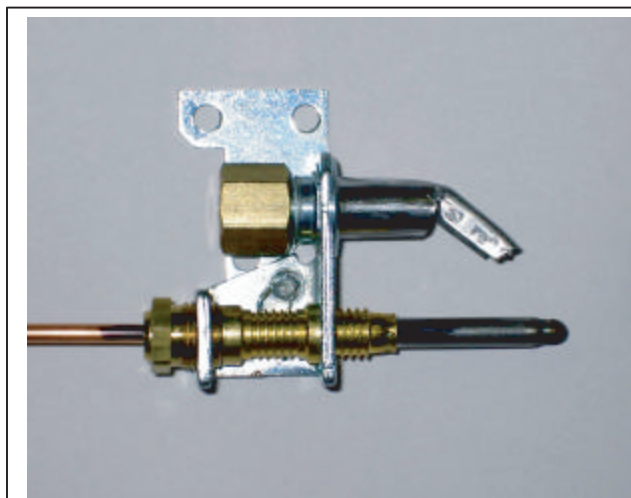
Standard Oven Pilot Burners



**1028298 Oven Pilot Burner Assembly (Propane)
Black & Red Marker Indicates Propane Gas**



**1028299 Oven Pilot Burner Assembly (Natural)
Black Marker Indicates Natural Gas**



**Assembly shown with
thermocouple
(1019418) screw-in
type into any of the
above pilots .**

SUNFIRE RANGE PARTS IDENTIFICATION

Revision History

REV. #	PAGE #	ITEM #	NOTE	DATE
4	12	22	New Dawings	Jul 9/02
		23		
		24		
		25		
		36		
5	6	25	G03984-06-8 Date Under Deleted	Aug 20/02
6	5	5A	New Number 1415703, Was 1415788	Dec. 09/02
7	6	31	Was 1954300 Hex Head Screw	Dec 01/04
8	6	37	New casters introduced - Mounting method and overall height would be the same as the old casters. The only difference is with the diameter of the new wheel. The old casters wheel diameter is (4") new casters is (3.5") in diameter	Jan 11/05
9	24		New Photos	Apr 25/05
10	6	37	Part Number 1027800 & 1027801 Description Changed NLA Deleted	Feb 28/06

NOTES

NOTES

The logo features a stylized, italicized 'S' symbol to the left of the brand name. The brand name 'SunFire' is written in a bold, italicized, sans-serif font. A registered trademark symbol (®) is located at the top right of the word 'Fire'.

SunFire®