

**Full Size C.O. Kit – Heavy Duty Casters
P/N 1951209**

Packed	Part No	Description	Qty
<input type="checkbox"/>	1926596	Caster – Non-Locking	2
<input type="checkbox"/>	1926597	Caster - Locking	2
<input type="checkbox"/>	8003415	Hex Head Bolt, 3/8-16x3/4	16
<input type="checkbox"/>	8000310	Flat Washer, 3/8 in	16
<input type="checkbox"/>	1748702	Restraining Bracket	1
<input type="checkbox"/>	1925004	Bracket – Restraint	1
<input type="checkbox"/>	8002108	Sheet Metal Screw, #10 Phillips 3/4	2

Packed by: _____

1. At the bottom of each leg, install the bullet foot insert or caster insert. The fit of the insert to the leg is intended to be snug, tap them lightly into place with a mallet or rubber hammer.

Install two #5 x 1/4" long self drilling, thread forming screws into each caster insert.

2. Screw the caster into the insert on all four legs. The caster must be inserted at least three full threads to properly support your oven. A 1" [25mm] open end wrench may be needed to properly install the casters.

OR

Using your fingers screw the ends of the bullet feet into the leg clockwise until they are at their shortest length.

3. Carefully tip and lower the oven onto its left side so you can easily reach the bolt mounting locations in the base.

4. The four holes in the top of each leg or in the top plate of double stack casters will match the bolt locations at each corner of the oven base.

You will need four 3/8-16 x 1" long hex head bolts and four 3/8" flat washers to mount each leg. Align the leg to one of the matching bolt holes on the base and insert a bolt with washer. Install the remaining three bolts and finger tighten all four bolts into place before using an 11/16" wrench to fully tighten them all.

Be sure to tighten all four bolts for each leg or caster. When installing casters, make sure the two casters with brakes are installed at the front of the oven.

5. Carefully return the oven to an upright position. Ensure the two legs/casters that touch the floor first when you raise the oven are blocked and chocked so they do not slip away.

6. If you have installed casters, be sure to install the restraint bracket on the lower left back corner of the oven using two #10 x 3/4" long sheet metal screws.

