

Full Size C.O. Kit – Open Base & Casters, SS
P/N 1951214

Packed	Part No	Description	Qty
<input type="checkbox"/>	1007000	Instruction Bag	1
<input type="checkbox"/>	1927199	Leg	4
<input type="checkbox"/>	8003415	Hex Head Bolt. 3/8-16x3/4	16
<input type="checkbox"/>	8000310	Flat Washer, 3/8 in	16
<input type="checkbox"/>	1775102	Caster Insert Modified	4
<input type="checkbox"/>	8002410	Hex Head Self Tapping Screw	8
<input type="checkbox"/>	1926501	Caster – Non-Locking	2
<input type="checkbox"/>	1926502	Caster – Locking	2
<input type="checkbox"/>	1925004	Bracket – Restraint	1
<input type="checkbox"/>	8002108	Sheet Metal Screw - #10 Phillips	20
<input type="checkbox"/>	1926802	Upper Rack Guide	1
<input type="checkbox"/>	1926902	Panel – Open Base, SS	1
<input type="checkbox"/>	1927001	Clip	4
<input type="checkbox"/>	1926702	Rack Guide, Lower	2

Packed by: _____

Parts List

Item	Qty	Description
1	4	Leg
2	4	Leg Insert
3	4	Self Tapping Screw
4	2	Caster without Brake
5	2	Caster with Brake
6	16	Washer
7	16	Hex Head Bolt
8	1	Upper Rack Support
9	1	Lower Support Panel
10	4	Clips
11	16	Phillips Head Screw
12	2	Rack Guide

Make certain all parts are present

Note: depending on your model and configuration, you may have parts left over when completed.

Recommended tools:

9/16" wrench, 3/8" wrench, 1" wrench, #2Phillips screw driver, hammer

Assembly Instructions

1. Raise oven or lay it on its left side
2. Using a hammer, lightly tap the insert (2) into the bottom of each leg (1)
3. Fasten in place using a self tapping screw(3)
4. Attach a clip(10) to the lower inside area of each leg with Phillips head screws(11)
5. Attach a leg to each of the corners using hex head bolts(7) and washers(6). Do two adjacent corners now, attach the other two later. If oven is on its side the left ones are recommended
6. Attach the upper rack support(8) to the oven base underside with Phillips head screws(11)
7. Align the lower rack support panel(9) to the clips on the two installed legs and lightly fasten to the rack clip with a Phillips head screw(11)
8. Now install the other two legs, insuring the lower rack panel is properly positioned to be fastened to the clip
9. Insert Phillips head screws to fasten the lower support to the two legs just installed
10. Insure all fasteners are tight
11. Insert two casters without brakes(4) into the rear legs using your 1" wrench
12. Insert two casters with brakes(5) into the front legs
13. Stand unit up
14. Insert the rack guide into the upper support and then locate the pins into the lower support. Insure rack guides are in the proper position for your application: inner position for trays, outer position for racks
15. Move the unit into position.
16. Level the unit by adjusting the height of the casters.

