

**Full Size C.O. Kit – Open Base & Feet, SS
P/N 1951213**

Packed	Part No	Description	Qty
<input type="checkbox"/>	1007000	Instruction Bag	1
<input type="checkbox"/>	1927197	Leg	4
<input type="checkbox"/>	8003415	Hex Head Bolt, 3/8-16x3/4	16
<input type="checkbox"/>	8000310	Flat Washer, 3/8 in	16
<input type="checkbox"/>	1236100	Square Foot Insert	4
<input type="checkbox"/>	8002108	Sheet Metal Screw, #10x3/4	18
<input type="checkbox"/>	1926802	Upper Rack Guide	1
<input type="checkbox"/>	1926902	Panel – Open Base, SS	1
<input type="checkbox"/>	1927001	Clip	4
<input type="checkbox"/>	1926702	Rack Guide, Lower	2

Packed by: _____

1. At the bottom of each leg, install the bullet foot insert or caster insert. The fit of the insert to the leg is intended to be snug, tap them lightly into place with a mallet or rubber hammer.

Install two #5 x 1/4" long self drilling, thread forming screws into each caster insert.

2. Screw the caster into the insert on all four legs. The caster must be inserted at least three full threads to properly support your oven. A 1" [25mm] open end wrench may be needed to properly install the casters.

OR

Using your fingers screw the ends of the bullet feet into the leg clockwise until they are at their shortest length.

3. Carefully tip and lower the oven onto its left side so you can easily reach the bolt mounting locations in the base.
4. At the lower end of each leg install a "L" shaped support clip using a #10 x 3/4" long sheet metal screw. Do this before fastening the leg to the base.
5. Install legs to the bolt holes at the front and rear of the base on the left side (side lying on the floor).
6. The four holes in the top of each leg will match the bolt locations at each corner of the oven base.

You will need four 3/8-16 x 1" long hex head bolts and four 3/8" flat washers to mount each leg. Align the leg to one of the matching bolt holes on the base and insert a bolt with washer. Install the remaining three bolts and

finger tighten all four bolts into place before using an 11/16" wrench to fully tighten them all.

Be sure to tighten all four bolts for each leg or caster. When installing casters, make sure the two casters with brakes are installed at the front of the oven.

7. Take the rack guide upper support bracket and align in place to the base. Screw into place using three (3) #10 x 3/4" long sheet metal screws on each side of the oven.
8. Fasten the open base panel into place on the brackets of the two legs already installed. Insert one #10 X 3/4" long sheet metal screw in each corner.
9. While supporting the open base panel, install the right side legs. Ensure the caster with a brake is at the front of the oven. Fasten the remaining two corners of the open base panel to the other two legs just installed.
10. Carefully return the oven to an upright position. Ensure the two legs/casters that touch the floor first when you raise the oven are blocked and chocked so they do not slip away.
11. Install the rack guides into one of the two available positions. The inner position sets the guides at a width to accommodate oven pans. The outer position sets the guides at a width to accommodate wire oven racks. To attach, insert the longer straight end at the top of the rack guide all the way into the mounting hole, then align the bottom holes and lower the rack guide into position.
12. If you have installed legs with casters, be sure to install the restraint bracket on the back of the oven using two #10 x 3/4" long sheet metal screws.

