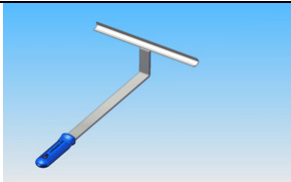



Instructions to complete Teflon Tool Assembly

MODELS: XG36-JIB / XG24-JIB

- P/N 4525560 is comprised of the following parts:

Description	Picture	P/N	Qty.
Teflon Tool		4525561	1
1/16th Silicone Gasket		4522581	2 x 2"

Clean the surface of the bar holder with degreaser.
 Attach the silicone gasket to the Teflon tool as in the picture below, 0.5" from the side.



Clean bar holder surface



Apply silicon gasket 0.5" from sides



Wrap the Teflon tool assembly in white foam sheet and place it in the box P/N 1304314 with the Grease Buckets.