

REMOVING THE OLD CONTROL PANEL

- 1 - TURN OFF POWER TO UNIT.
- 2 - REMOVE CONTROL PANEL FROM UNIT SAVING THE MOUNTING HARDWARE.
- 3 - DISCONNECT ALL ELECTRICAL CONNECTIONS FROM THE CONTROL PANEL.
- 4 - REMOVE THE FOUR THERMOCOUPLES FROM UNIT.

INSTALLATION OF NEW CONTROL PANEL (PN 4523411)

- 1 - CONNECT ALL WIRES ON POWER SWITCH, AND INFINITE SWITCH PER WIRE DIAGRAM 1717102.
- 2 - (a) ON WIRES NUMBERS 23, 24, 25, 26, AND 28 CUT OFF TERMINALS CLOSE TO THE TERMINAL AS POSSIBLE.

(b) STRIP WIRE INSULATION BACK 3/8" AND INSERT INTO THE TERMINAL BLOCK OF THE CONTROL MODULE, PER WIRE DIAGRAM.
- 3 - ADD TWO BLACK WIRES (51 AND 52) FROM CONTROL MODULE TO AUDIO INDICATOR.
- 4 - INSTALL THE FOUR THERMOCOUPLES (PN 1636100), AND WIRE TO CONTROL MODULES AS SHOWN ON WIRE DIAGRAM.
- 5 - CHECK WIRING TO WIRE DIAGRAM BEFORE MOUNTING CONTROL PANEL.
- 6 - INSTALL NEW CONTROL PANEL USING EXISTING HARDWARE.
- 7 - TURN ON POWER TO UNIT.