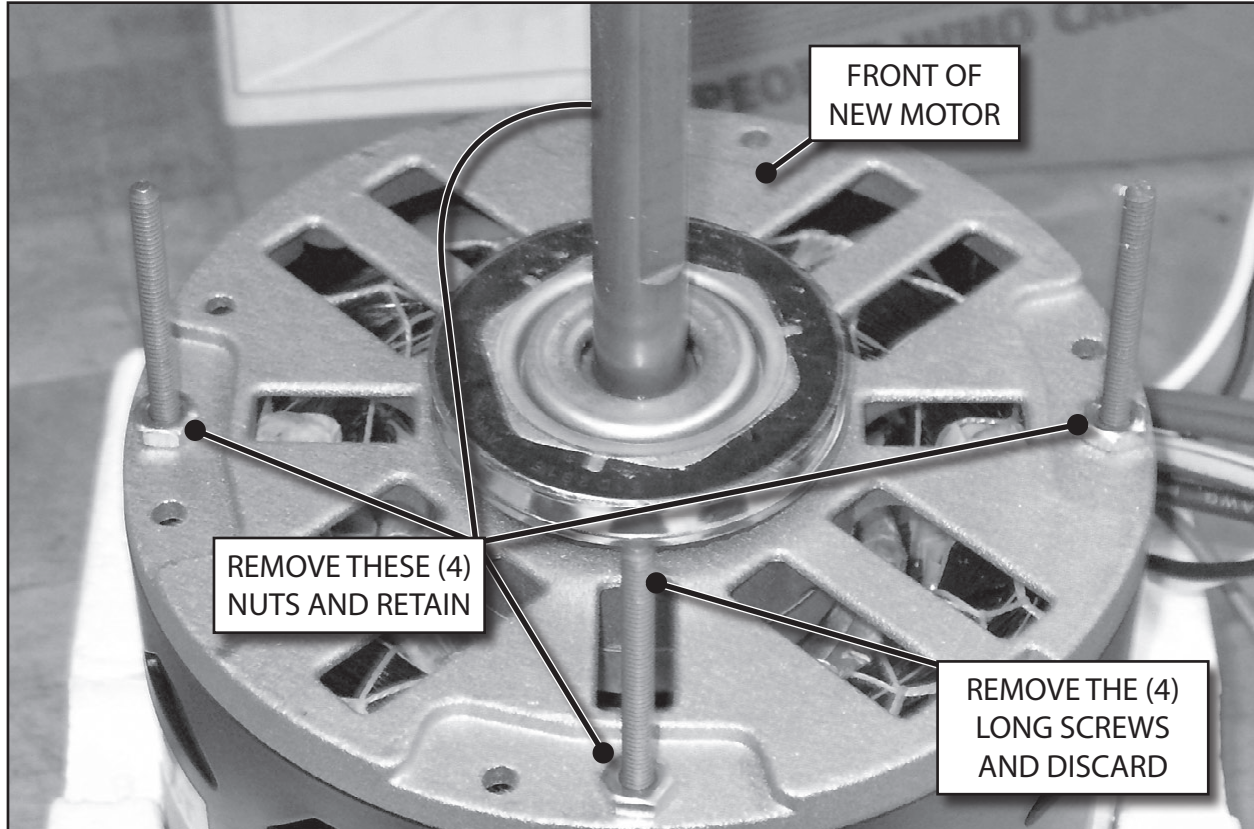


INSTRUCTIONS:

1. Remove the existing blower motor. The blower wheel and the bracket which mounts the motor to the rear of the oven will be reused.
2. Unbox the new A. O. Smith replacement motor. Remove four nuts holding the mounting screws that come already installed in the new motor. Remove the screws from the motor and discard. Keep the nuts to be used in mounting the new motor on the motor bracket.



3. Locate the (4) shorter mounting screws included in the kit, and insert them through the motor from the front, (opposite of the original screws removed in step 2), and also through the motor bracket, at the rear of the motor. Install the (4) nuts retained in step 2, fastening the motor and bracket together.
4. Install the blower wheel on the motor shaft, then install the wheel/motor/bracket assembly in the oven.
5. Locate the red and blue colored wires on the new motor. These will not be used. Install a wire terminal end, (2 included in the kit), on each, and secure them out of the way of moving parts.
6. Connect the remaining wires on the new motor to the oven wire harness using the butt-splice connectors included in the kit, according to this color key:

MOTOR	WIRE HARNESS
Black	Black
Yellow	White
Brown/White Stripe	Tan
Brown	Blue

A set of harness-extender wires is included along with additional butt-splice connectors to be used if the extra distance is needed to reach the new motor wiring. Ensure all butt-splice connections are securely crimped by tugging both sides of each.