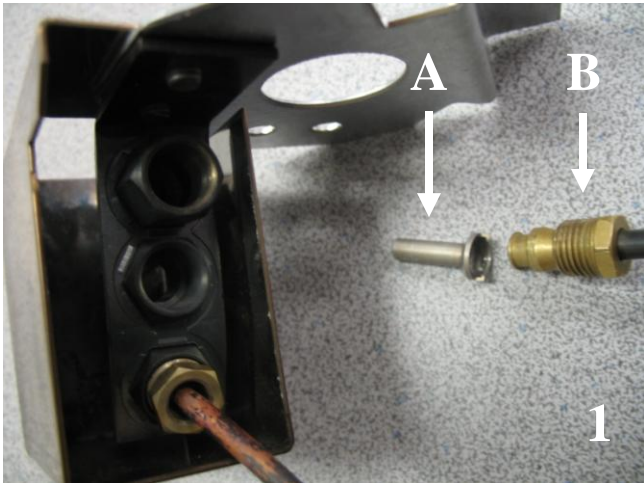


G U X Pilot Assembly Guide

G, U, and X Series Oven Pilots



When assembling the Pilot, the pilot orifice (a) interlocks with the grooved ferrule (b).



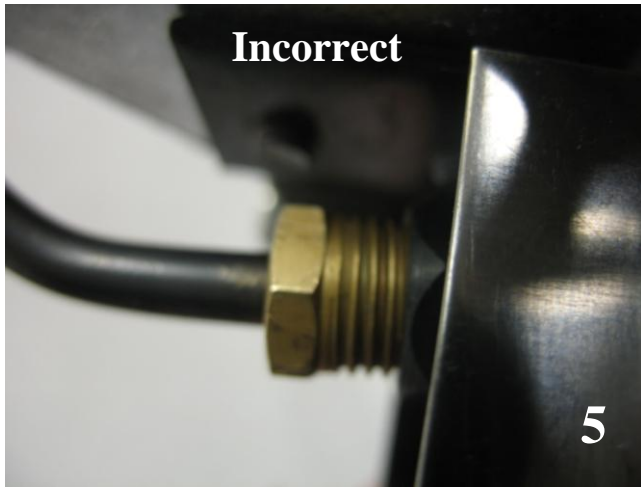
When installed incorrectly, the lip prevents the ferrule from seating completely with the orifice. This will have a negative effect on the pilot flame and needs to be corrected.



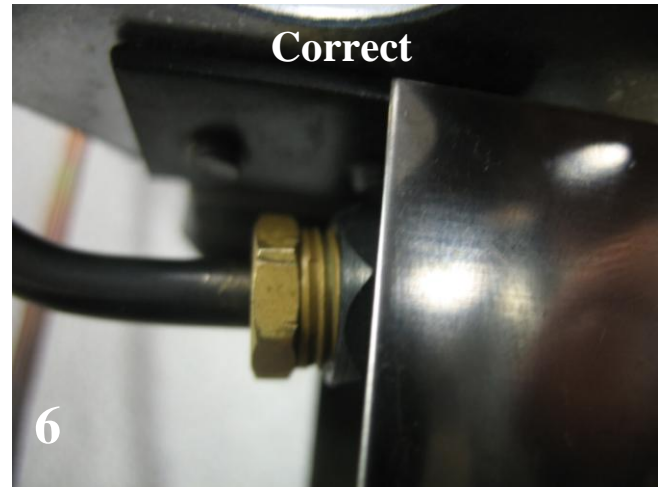
The orifice and ferrule can be interlocked prior to insertion, to verify they will seat properly within the pilot assembly.



When inserted and tightened, they will seal tightly and the pilot will operate as designed.



When the pilot is assembled incorrectly, approximately 4 threads will be shown.



With a pilot assembled correctly approximately 2 threads will be visible.