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## ***SERVICE BULLETIN***

**To:** All Factory Authorized Service Centers

**From:** **Hugo Colache – Manager of Technical Services – World Wide,  
Garland Grill Team.**

**Date:** July 8, 2009

**Subject:** **Express Grill Start Up for Sonic.**

**CLM-110-0709-ABC**

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Sonic Xpress Grill Rollout

Recently Sonic has decided to introduce clamshell cooking technology into their kitchens and have selected Garland as their grill supplier. With a major roll out in the US market there will be many startups occurring throughout the United States, Garland has prepared an online level I training session to familiarize your technicians with the highly important startup requirements of the Xpress Grill.

Before performing an Xpress Grill Start up, an online certification will be required to receive payment for the start up. The payments for Certified Xpress Grill Start ups are \$250 for a 24 inch and \$350 for a 36 inch grill. Please be aware that there will be a one time payment for start ups and multiple trips paid. It is very important that the start up is coordinated properly with the restaurant to make sure that before the technician travels to a start up site, there is confirmation that the restaurant is ready with ( Gas, Electric, and product).

A Start up must be performed on every grill and it is a Garland requirement that the start up be performed by a minimum level I certified technician.

Please view the online training at:

[\*\*Xpress Grill Level 1 Training\*\*](#)

If you require assistance please contact us a 1-800-424-2411.

We greatly appreciate your assistance in providing Sonic, as well as our other Xpress Grill customers, with world class service.

## PARTS STOCKING LIST

<u>Part Number</u>	<u>Part Description</u>	<u>1 to 5 grills QTY</u>	<u>6 + grills QTY</u>	<u>USA List Price (each)</u>	<u>Quantity Ordered</u>
1637001	3 POLE 120V CONTACTOR	1	1	\$71.40	
1781301	HI-LIMIT, SELF RESETTING	1	2	\$36.72	
1799303	TEFLON SHEET ** Accy Part	6	6	\$41.57	
1811903	Thermal Interface matt required w/ relay	3	3	\$2.55	
<b>1851301</b>	<b>TEFLON SHEET CLIP ** Accy Part</b>	<b>3</b>	<b>3</b>	\$6.63	
1855601	LIMIT SWITCH UPPER/LOWER	2	4	\$40.80	
1859101	PLATEN ADJUSTER NUT	2	2	\$14.28	
1859102	PLATEN ADJUSTER CAP	2	2	\$14.28	
1859103	PLATEN ADJUSTER LOCK NUT	2	2	\$14.28	
1859401	THERMOCOUPLE PLATEN	2	2	\$51.00	
1864701	Gas Valve (NAT)	1	1	\$112.20	
1864803	Ignition Cable	2	3	\$24.26	
1864901	Ignition Module	1	2	\$144.20	
1872404	125V ROCKER SWITCH (RED)	1	2	\$23.21	
4516988	RELAY	3	3	\$76.89	
4516989	MOTOR SPEED CONTROL	1	2	\$336.77	
4517392	Air Pressure Switch	1	2	\$168.59	
4520578	THERMOCOUPLE LOWER (GAS)	2	2	\$124.06	
4522739	Fuse (GMA-5A)	3	6	\$6.25	
4524066	Flame Sensor	2	4	\$44.78	
4525256	SEAL CAP O RING	2	6	\$4.77	
4525537	Igniter ( spark plug type end RAJH)	2	2	\$90.80	
4525541	LINEAR ACTUATOR	1	1	\$489.60	
4525845	Blower motor	1	2	\$416.16	
4526315	Wiper Seal, (split)	2	4	\$18.84	
8005401	5/16 X 1-1/2 S/S SHOULDER BOLT	1	1	\$15.30	
<b>G03559-1</b>	<b>TRANSFORMER 24V (CLASS 2) 1269800</b>	<b>1</b>	<b>1</b>	\$48.20	
<b>The Following are the current Main Controls for the Xpress Grills please identify your customer and order accordingly.</b>					
4516983	Frisch's and standard 5 button Gap setting	1	1	\$1,122.60	
4524590	JIB Controller	2	2	\$1,032.11	
4524774	8 BUTTON QUICK PICK Sonic and general market	1	1	\$1,157.76	

If you have any questions, feel free to contact me at 1-800-424-2411 X13346

Your cooperation in this matter is greatly appreciated.

