

Product Bulletin Advisement

Bulletin #: 45-052708

Brand: Garland and U.S. Range

Date: May 27, 2008

From: Brian Arnold



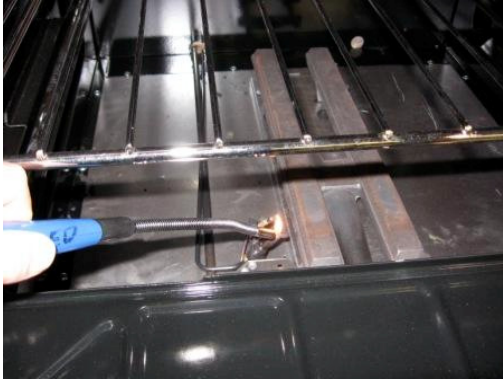

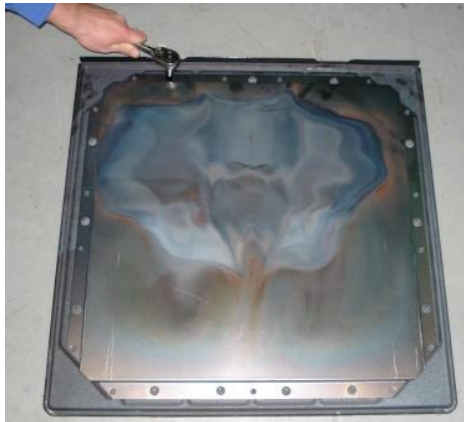

Subject: Oven hearth and baffle re-design for gas restaurant Garland “G” series and U.S. Range “U” series standard & space saver ovens.

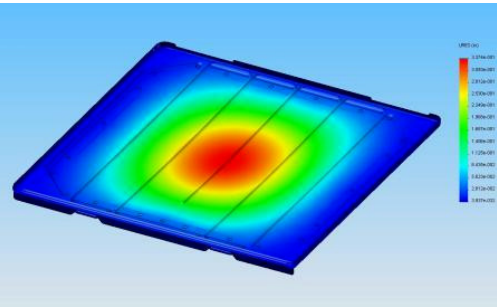
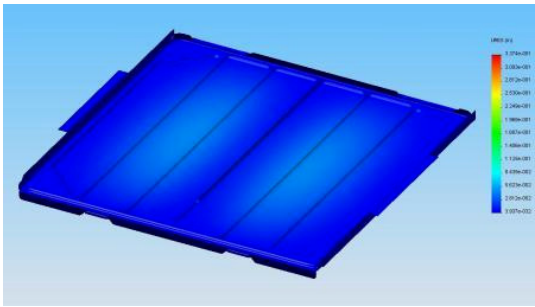

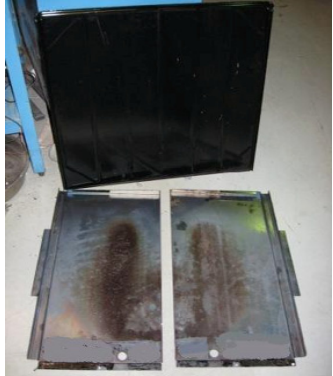


Since the launch of our new gas restaurant series ranges continuous design improvements have been on going. A significant change took place for all the Garland “G” series and U.S. Range “U” series standard and space saver ovens, that have been in production since May 1, 2008.

We have gone to a new oven hearth and baffle assembly. The heat baffles that once were attached to the oven hearth are now a separate two piece assembly. The baffles give us a better distribution and more consistent heat across the oven hearth. Also this new design has proven results with up to 10 times more support with less deflection then ever before. It is not recommended but we do appreciate customers will place loaded hotel plans directly onto the oven hearth and that is how our data was collected.

The attached chart has the pictures of the oven hearth and baffles assemblies of units prior to May 1, 2008 production and after. If you wish to ignite an oven pilot by removing the oven hearth it can still be easily access as shown in the photograph.

If you have any questions please feel free to contact me.

	OLD DESIGN		NEW DESIGN	
LIGHTING PILOT	Remove Hearth/Baffle Assembly		Remove Hearth (Baffle remains attached to unit)	
	Light Pilot Hearth/Baffle assembly removed		Light Pilot Hearth removed and through hole in baffle	
SERVICE THE BAFFLE	Remove nuts surrounding hearth/baffle assembly and replace. (one piece baffle)		Remove screw from front, pull out baffle and replace. (two pieces baffle – LH / RH)	

<p>COOKING ON HEARTH</p>	<p>Good strength.</p> <p>Simulated deflection under load (hotel pan) is 0.337”.</p>		<p>Ten times stronger.</p> <p>Simulated deflection under load (hotel pan) is 0.005”.</p>	
<p>PART NUMBERS STANDARD OVEN</p>	<p>Hearth/Baffle Assembly: # 4523028</p> <p><u>Note:</u> Parts will continue to be available to service.</p>		<p>Hearth: # 4524992 Baffle LH: # 4524994 Baffle RH: # 4524993</p> <p><u>Note:</u> Not backwards compatible.</p>	
<p>PART NUMBERS SPACE SAVER OVENS</p>	<p>Hearth/Baffle Assembly: # 4523053</p> <p><u>Note:</u> Parts will continue to be available to service.</p>		<p>Hearth: # 4522384 Baffle LH: # 4525085 Baffle LH: # 4525084</p> <p><u>Note:</u> Not backwards compatible.</p>	
<p>START DATE FOR CHANGE</p>	<p>May 1st, 2008.</p>			
<p>UNITS AFFECTED</p>	<p>All Garland and US Range units with standard or space saver ovens. (Convection oven not affected)</p>			